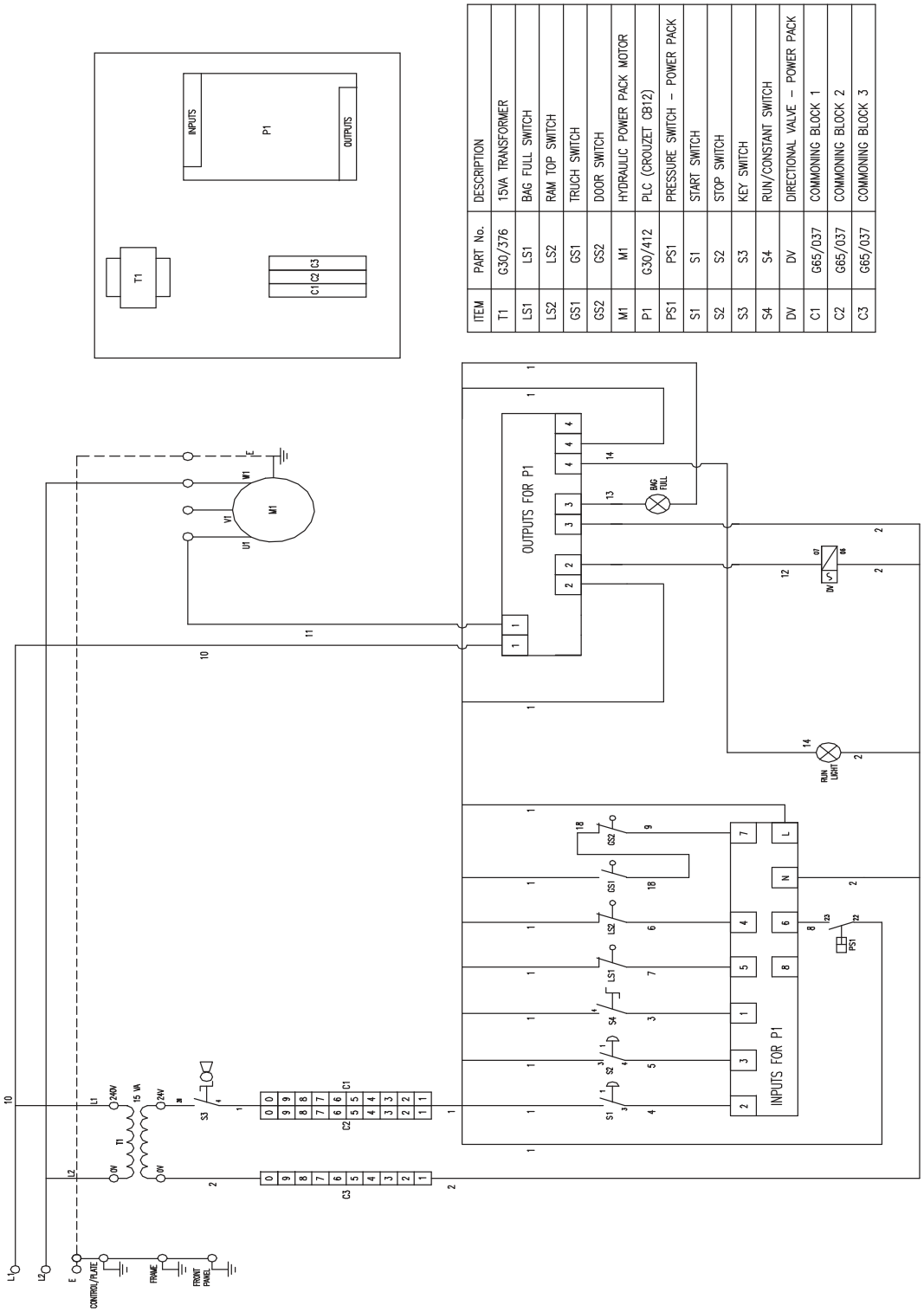
Wiring Diagram –
400, IP500 & IP600
110 - 240V – 1 phase, 50/60Hz
Fig. 1



ITEM	PART No.	DESCRIPTION
T1	G30/376	15VA TRANSFORMER
LS1	LS1	BAG FULL SWITCH
LS2	LS2	RAM TOP SWITCH
GS1	GS1	TRUCH SWITCH
GS2	GS2	DOOR SWITCH
M1	M1	HYDRAULIC POWER PACK MOTOR
P1	G30/412	PLC (CROUZET CB12)
PS1	PS1	PRESSURE SWITCH – POWER PACK
S1	S1	START SWITCH
S2	S2	STOP SWITCH
S3	S3	KEY SWITCH
S4	S4	RUN/CONSTANT SWITCH
DV	DV	DIRECTIONAL VALVE – POWER PACK
C1	G65/037	COMMONING BLOCK 1
C2	G65/037	COMMONING BLOCK 2
C3	G65/037	COMMONING BLOCK 3